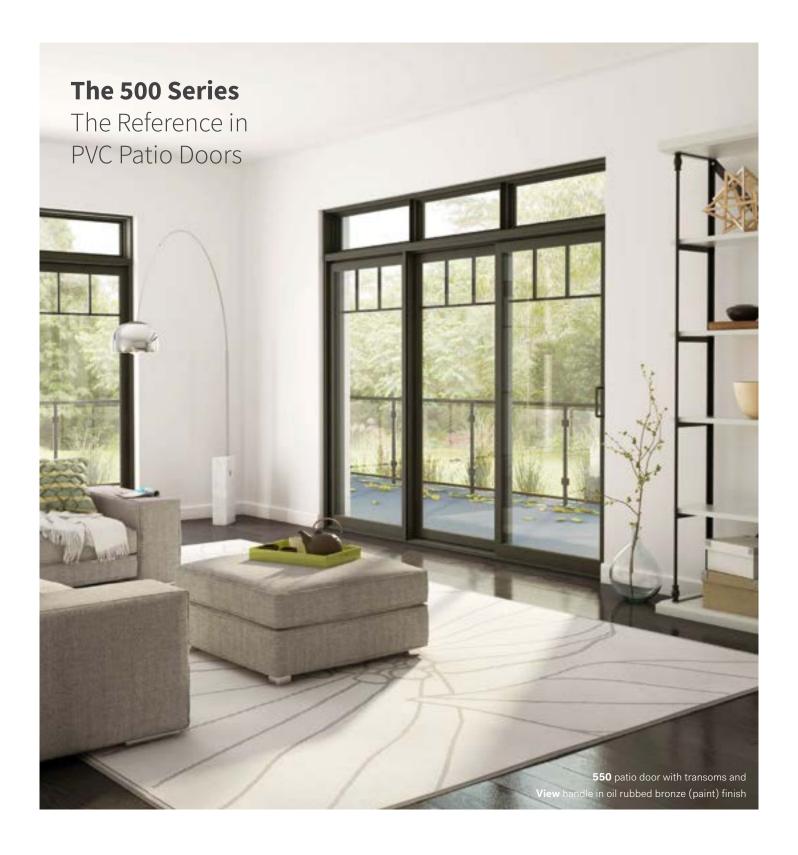
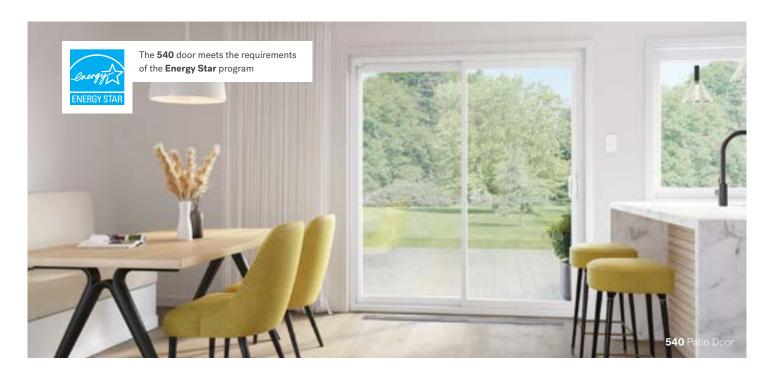
## Novatech

### **500 Series** Patio Doors

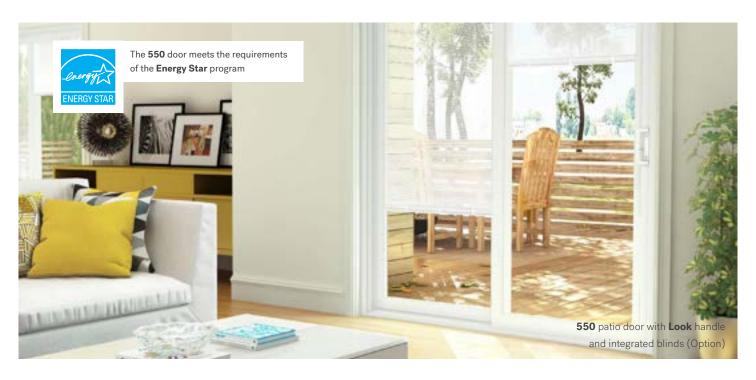




The 540 and 550 doors offer **exceptional energy efficiency** that meets the **Energy Star** standard while the Element door features superior durability and an outstanding finish thanks to its aluminum cladding. Their wide choice of sizes and configurations are suitable for any type of building.

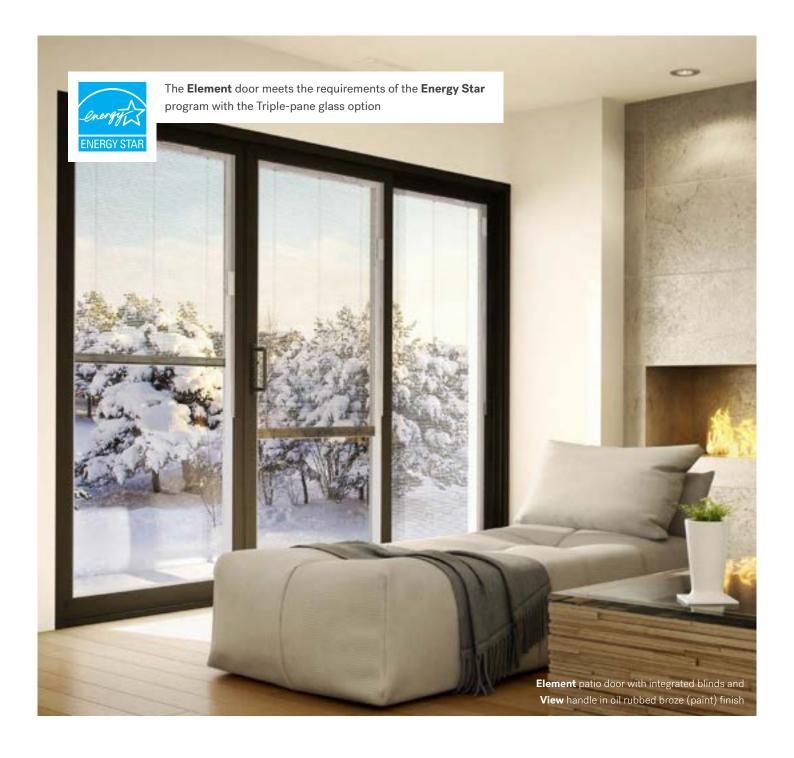


The **540** door: Simple and bright With a quality finish, the 540 patio door adapts to any type of project. Thanks to its large glazed surface, you can make the most of the view while filling your house with natural light.



The **550** door: Quality assured

With its clean profile and elegant handle, the 550 door offers a modern look that blends in with your decor. Its many options, including integrated blinds, will allow you to customize your door to perfectly match your environment. This high-quality door is a sure value.



# Add color with the **ELEMENT** door

The advantages of a patio door with **aluminum cladding** are undeniable: **enhanced look**, **strength** and **durability**. With its **5 trendy colors**, Element allows you to personalize your door. Let your creativity run free to create the incredible decor you dream of.

Five colors of exterior aluminium cladding **at no additional cost!**Standard white PVC interior.











Commercial Brown

Black







|   | Features                                                              | 540                    | 550                             | ELEMENT                                          |
|---|-----------------------------------------------------------------------|------------------------|---------------------------------|--------------------------------------------------|
|   | Frame                                                                 |                        |                                 |                                                  |
|   | Aluminum clad frame                                                   |                        |                                 | ✓                                                |
|   | Frame depth                                                           | 5 3/4", 7 1/4", 9 3/4" | 5¾" to 11¾"                     | 5½" to 11¾"                                      |
|   | Quick draining sill sloped at 9°                                      | ✓                      | ✓                               | ✓                                                |
| A | Pocket Covers                                                         | PVC inside — Option    | PVC inside and outside — Option | Aluminium outside — Included PVC inside — Option |
| B | Aluminum sill cover                                                   | Option                 | Option                          | ✓                                                |
|   | Give your 550 door a superior look and finish with these two options. |                        |                                 |                                                  |
|   | Sash                                                                  |                        |                                 |                                                  |
|   | Aluminum clad sash                                                    |                        |                                 | ✓                                                |
|   | 45° fusion welded corners and interior glazing stops                  |                        | ✓                               | ✓                                                |
|   | Steel reinforcements in the vertical stiles                           | ✓                      | ✓                               | ✓                                                |
|   | Exterior Colors                                                       |                        |                                 |                                                  |
|   | White                                                                 | ✓                      | ✓                               |                                                  |
|   | Black (Painted)                                                       | Option                 | Option                          |                                                  |
|   | Five standard colors of aluminum cladding                             |                        |                                 | ✓                                                |
|   | Custom colors                                                         |                        | Option                          | Option                                           |
|   | Insulated Glass                                                       |                        |                                 |                                                  |
|   | Tempered Low E glass with low-conductive spacer                       | ✓                      | ✓                               | ✓                                                |
|   | Hardware                                                              |                        |                                 |                                                  |
|   | Look contemporary style handle                                        |                        | ✓                               | ✓                                                |
|   | View contemporary style handle                                        |                        | Option                          | Option                                           |
|   | 9600 Handle                                                           | ✓                      |                                 |                                                  |
|   |                                                                       |                        |                                 |                                                  |

### **Options**

#### Configurations X OPERATING PANEL O FIXED PANEL (OUTSIDE VIEW) 5' 6′ 7' & 8' 9'& 12' 9'& 12' 10'& 12' 0 0 0 0 0 0 0 0 0 0 0 × 540 59½" × 79½" 71½"×79½" 94 ½" × 81" 58½"×81" 70½"×81" 550 59½"×79½" 71½"×79½" $82\, 1\!\!/_{\!2}" \times 81"$ $105" \times 79 \frac{1}{2}"$ $107 \frac{3}{16}" \times 79 \frac{1}{2}" (OXO)$ $116\%6" \times 79\%"$ 58½"×81" 70½"×81" 83 ½" × 95 ½" 103 1/16" × 81" 107%" × 79%" (XOO or OOX) 114½"×81" 59½"×95½" 71½"×95½" 95 ½" × 79 ½" 139 %" × 81" 140½"×79½" $105\%" \times 81" (oxo)$ 94 ½"×81" $105^{13}/_{16}" \times 81" (XOO \text{ or } OOX)$ $138\%6'' \times 81''$ 95 ½" × 95 ½" 141%" × 81" (OXO) $141\%" \times 81" (XOO \text{ or } OOX)$ **ELEMENT** $59\frac{1}{2}" \times 79\frac{1}{2}"$ 71½"×79½" 82 ½"×81" 105" × 79½" $107\frac{3}{16}" \times 79\frac{1}{2}" (OXO)$ $116\%6" \times 79\%"$ 58½"×81" 70½"×81" 83 ½" × 95 ½" 103 1/16" × 81" 107 %" × 79 %" (XOO or OOX) 114½"×81" 59½"×95½" $71\frac{1}{2}" \times 95\frac{1}{2}"$ 95 ½" × 79 ½" 105" × 95½" 105%" × 81" (oxo) $116\%6'' \times 95\%''$ 94 ½"×81" $139\%" \times 81"$ $105^{13}/_{16}" \times 81" (XOO \text{ or } OOX)$ $140 \, \%'' \times 79 \, \%''$ 95 ½" × 95 ½" $107\frac{3}{16}" \times 95\frac{1}{2}" (OXO)$ 138 1/16" × 81" 140½"×95½" 141%" × 81" (OXO) 141 %" × 81" (XOO or OOX)

### Hardware

Key lock and keyed alike options available

Zinc or stainless steel double-point mortise option available. (550, Element)











View Handle
550 & Element Doors
(Option)

White
Oil Rubbed Bronze (Paint)
Satin Nickel

#### Colors



More than 100 colours available. Custom colours on demand. (550, Element)

### Decorative Options

(Only available with 550 and Element doors.)



**Dividers**Rectangular 2", 1 × 3 or 1 × 4



**Grids**Rectangular or georgian 5%″, 3 × 6



Hanging Grids Rectangular or georgian 5%" ou 1", 3×1

### Integrated blinds

(Only available with 550 and Element doors.)



Integrated blinds are a great way to let light in during the day while ensuring absolute privacy at any moment. Easy to operate with two discreet buttons. Because the blinds are between the glass, they are virtually maintenance free.





White

Satin gray

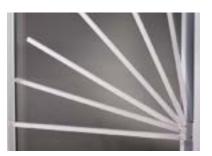
### Security Options



Double-point mortise lock (Shown with Look handle) (550, Element)



Three-position foot lock (Only available in white) (550, Element)



Security bar (Only available in white)

### Other Options

### Configuration

- Transoms (550, Element)
- Sidelites (550, Element)



- Aluminum sill cover (540, 550, Standard for Element)
- Inside PVC pocket cover -(540, 550)
- Outside PVC pocket cover (550)
- Outside Aluminum pocket cover (Included with the Element door)
- Reinforced screen (550, Element)

#### Glass options

- Low E glass
- $\bullet \ \ \mathsf{Triple\ glass} (550, \mathsf{Element})$
- Tinted grey or bronze glass (550, Element)

### Installation options

- Wood extension on 3 or 4 sides with interior PVC cladding
- PVC Brick mould and aluminum sill extension (550)
- Aluminum brick mould and sill extension (Element)
- $\bullet \ \ \mathsf{PVC} \ \mathsf{Drywall} \ \mathsf{moulding} (550, \mathsf{Element})$
- Nailing fin (550, Element)

#### Performance

|                                | 540                                                                                    | 550                                                                                 | A3 400 Pa DP-50                                                                        |  |  |
|--------------------------------|----------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------|--|--|
| Air leakage resistance         | A3                                                                                     | А3                                                                                  |                                                                                        |  |  |
| Water penetration resistance   | 360 Pa                                                                                 | 400 Pa                                                                              |                                                                                        |  |  |
| Uniform load structural test   | DP-30                                                                                  | DP-45                                                                               |                                                                                        |  |  |
| Global                         | SD-R30                                                                                 | PG-R45                                                                              | PG-R50                                                                                 |  |  |
| Tests effectués en laboratoire | Référence porte 95½" × 81"  Normes harmonisées AAMA /  WDMA / CSA101 / I.S.2 / A440-11 | Référence porte 71½" × 81"<br>Normes harmonisées AAMA/<br>WDMA/CSA101/I.S.2/A440-08 | Référence porte 71½" × 81"  Normes harmonisées AAMA /  WDMA / CSA101 / I.S.2 / A440-11 |  |  |

|          | 540                           |    | 550     |    | ELEMENT |    |         |
|----------|-------------------------------|----|---------|----|---------|----|---------|
|          | Insulated Glass               | ER | U Value | ER | U Value | ER | U Value |
| Standard | Double-pane — Low E on face 3 | 34 | 1.70    | 34 | 1.70    | 33 | 1.76    |
| Option   | Triple-pane — Low E on face 5 | _  | _       | 38 | 1.36    | 35 | 1.48    |

### Warranty



20-year limited warranty. See the detailed warranty on our website.

The information in this brochure is current as of the date of publication but is subject to change.

